

**CHANGING CARS ON THE FLY**

1. WIGWAG ELBOW IS RAISED ON ONE SIDE TO MEET EXTENSION DUCT, USED TO CONVEY CHIPS TO THE NEXT INCOMING CAR.
2. EMPTY CARS ARE PULLED AHEAD.
3. ONCE AN EMPTY CAR IS UNDERNEATH WIGWAG, MOTION IS RESTARTED, BUT CONTROLLED WITHIN THE FRONT OF THE EMPTY CAR.
4. CARS CONTINUE MOVING UNTIL SPOTTED (LOCATED) UNDER RAIL STATION.
5. CANOPY HOOD IS LOWERED

