



| LINE SIZE | WALL THICK. C.S. | 'A' TAPER LENGTH | APPROX. WT. 90° BEND (lbs) | 'R' RADIUS | STD TANGENTS |
|---------------|------------------|------------------|------------------------------|------------|-----------------|
| 4 1/2 O.D. | 0.237 | 6 | 114 | 4'-0" | 1'-10" TO 2'-0" |
| 5 9/16 O.D. | 0.258 | 6 | 178 | 5'-0" | 1'-10" TO 2'-0" |
| ✓ 6 5/8 O.D. | 0.280 | 6 | 256 | 6'-0" | 1'-10" TO 2'-0" |
| 6 5/8 O.D. | 0.432 | 6 | 386 | 6'-0" | 1'-10" TO 2'-0" |
| ✓ 8 5/8 O.D. | 0.322 | 6 | 476 | 8'-0" | 2'-0" |
| 8 5/8 O.D. | 0.500 | 6 | 723 | 8'-0" | 2'-0" |
| ✓ 10 3/4 O.D. | 0.365 | 6 | 840 | 10'-0" | 2'-6" |
| 10 3/4 O.D. | 0.500 | 6 | 1136 | 10'-0" | 2'-6" |
| 12 3/4 O.D. | 0.375 | 6 | 1338 | 12'-0" | 3'-0" |
| 14" O.D. | 0.375 | 6 | 1406 | 12'-0" | 3'-0" |

✓ = STANDARD SCH. 40 x 90° (USUALLY STOCK)